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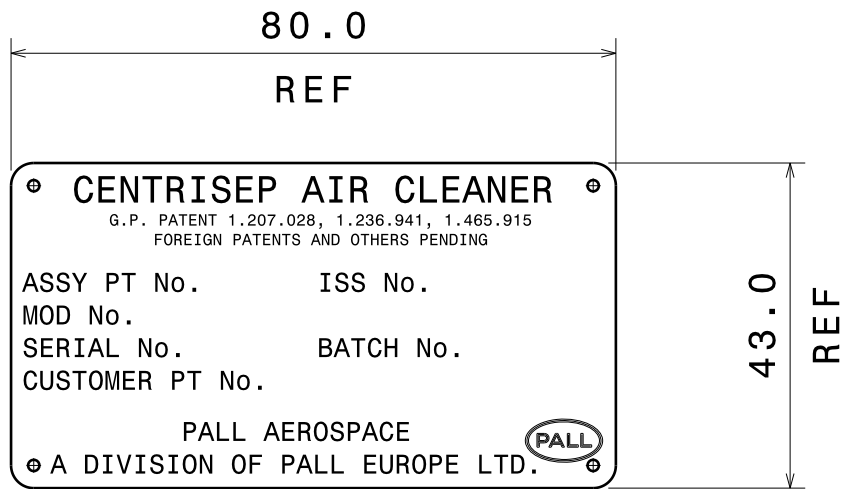
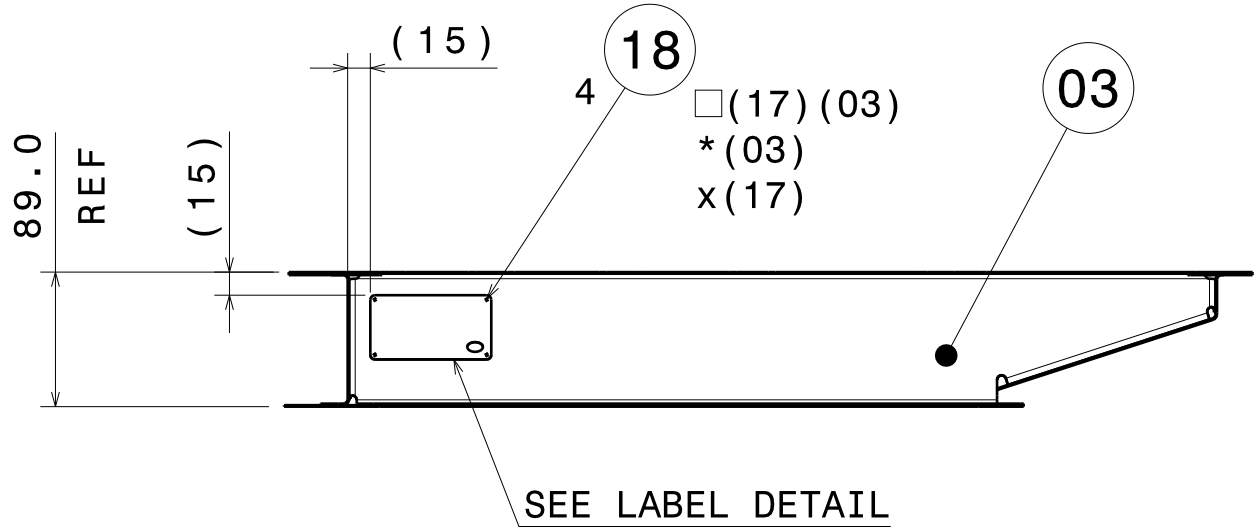
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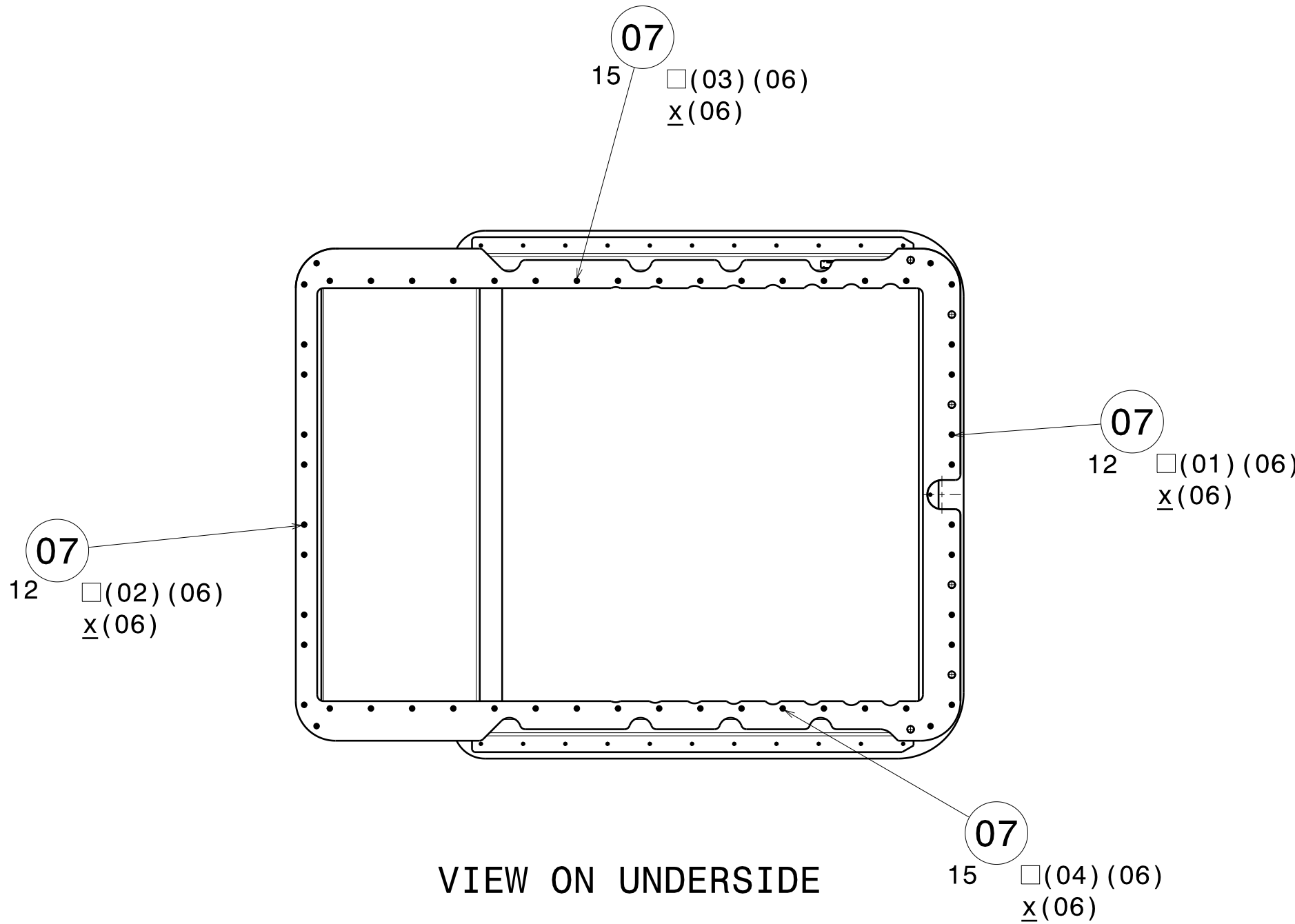
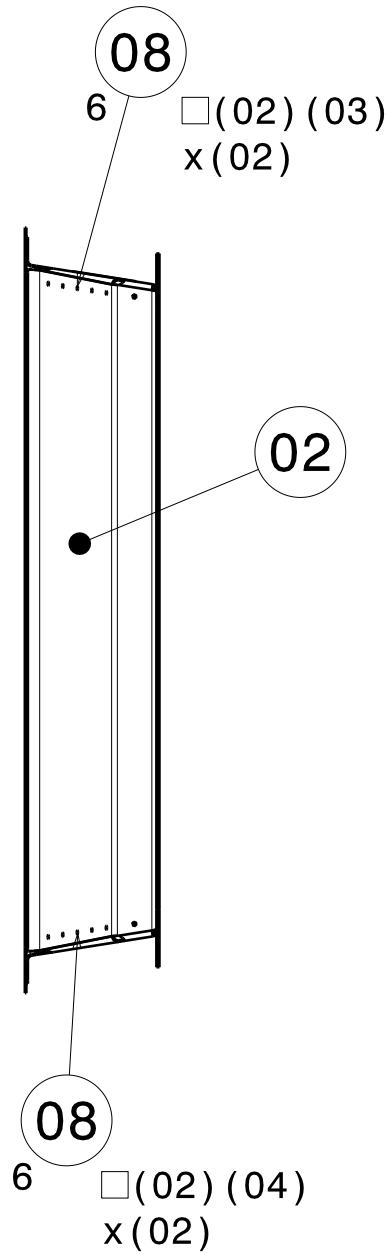
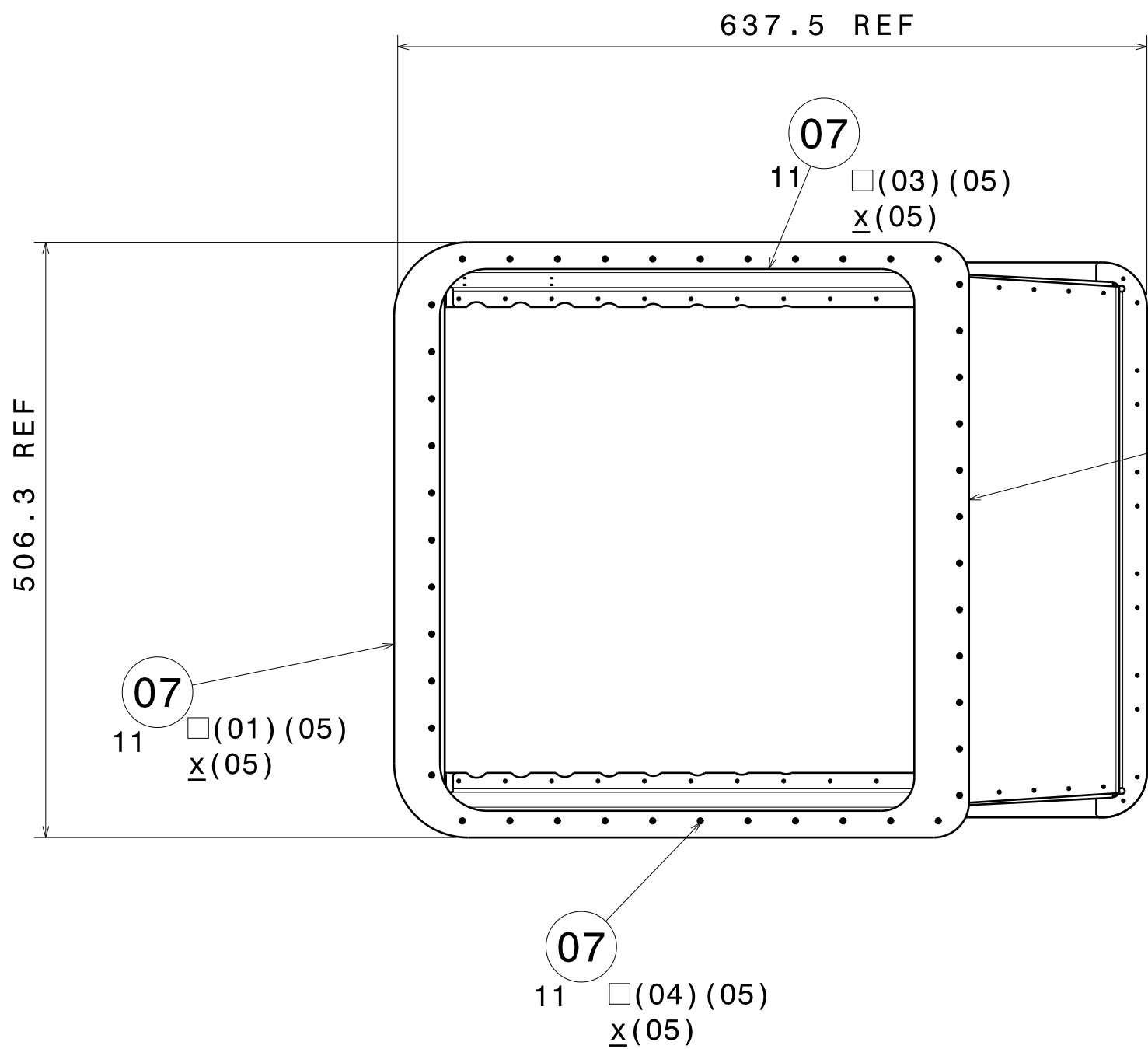
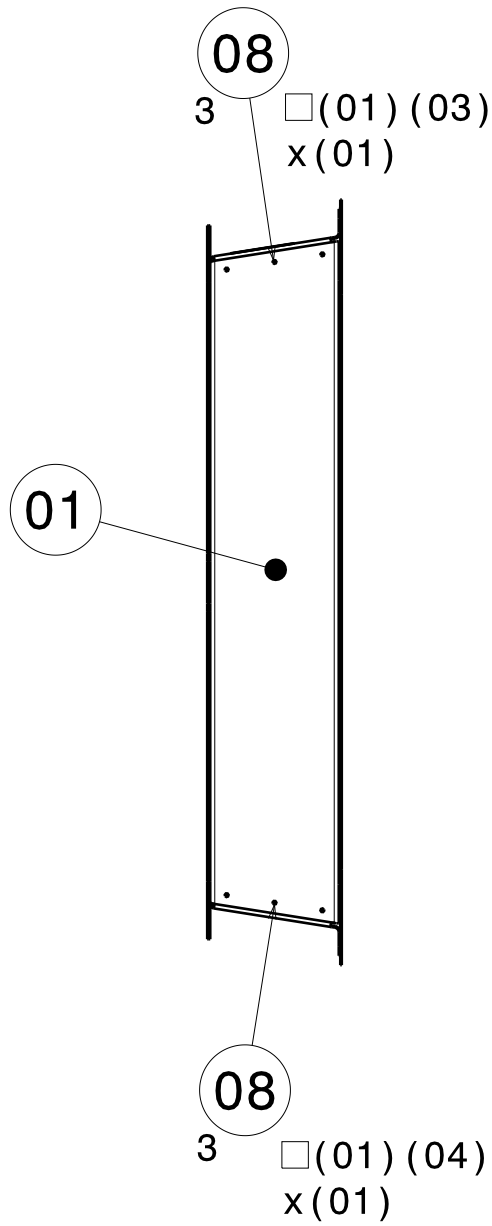
DRG NO QB21310 SH A * A ISS 2Z

ZONE	ISS	DESCRIPTION	DATE	MODIFIED BY	APPROVALS
ALL	2Z	VIEWS UPDATED TO DISPLAY CHANGES IN PARTS ECR R39149 INCORPORATED	1 APR 2014	DRG CHCK: T CLARK	
		CHANGE CODE: P1	3 APR 2014	PROJ ENGR: T CLARK	
				MFG ENGR:	
				TECH APPL:	
			3 APR 2014	DSGN APPL: D P SMITH	

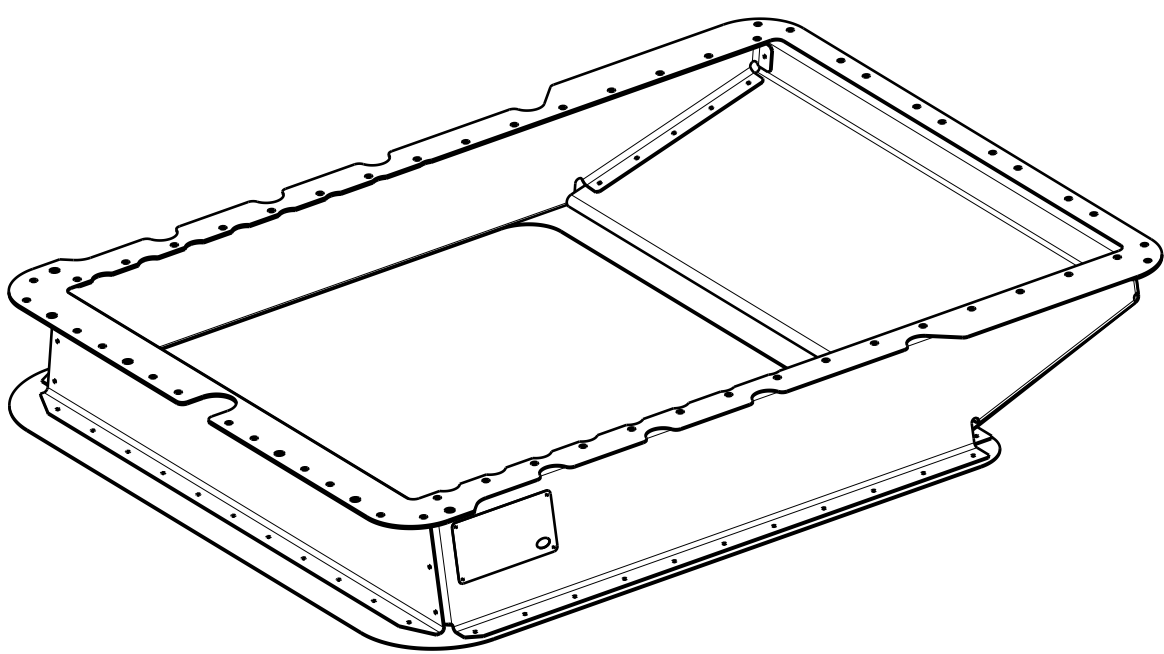


LABEL DETAIL

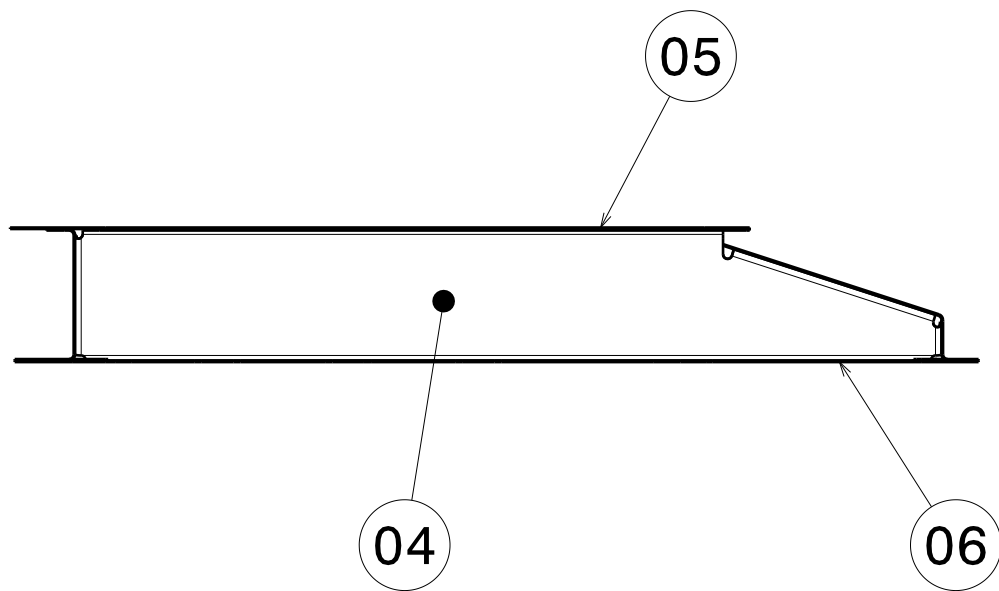
SCALE: 1:1
ETCHED WITH ASSY P/N,
ISSUE AND BATCH NO. WHERE SHOWN



VIEW ON UNDERSIDE



ISOMETRIC VIEW
N.T.S.






NOTES:

- FINISH: PRIOR TO FINAL ASSEMBLY, ENSURE ALL PARTS ARE PRIMED AND FINISH PAINTED USING REFS 11-16 IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
- ASSEMBLE AS SHOWN. ALL INTERFACING FLANGES AND RIVETS ARE TO BE WET SEALED USING REF 09
- RIVET HOLES TO QD1028. RIVET TO QD5104.
- COAT MATING SURFACES WITH REF 09.
- FILL LARGE HOLES AND BEND RELIEFS WITH REF 10.

- RIVET TOGETHER REF ()
- * - SPOT THRU' REF ()
- + - OPEN OUT HOLES IN REF ()
- x - HEAD ADJACENT TO REF ()
- x - CSK ADJACENT TO REF ()

PART MARK TO QD5016 1 & 4

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	TOLERANCES ARE:				DRG BY	T SMITH	12 APR 2013			
	DECIMALS	ANGLES		APPLICATION	DRG CHCK	T CLARK	12 APR 2013	TITLE	ASSEMBLY DUCT	
	X. ± 0.5	± 0.5 DEG			PROJ ENGR					
	.X ± 0.25				MFG ENGR					
	.XX ± 0.125				TECH APPL					
	.XXX ± -		DSGN APPL			SIZE A2.	CAGE CODE U0088	DRG NO QB21310	ISS 2Z	
	SURFACE FINISH	3.2	USED ON	QB05008	CONTRACT NO					SCALE 1:5
	DO NOT SCALE DRAWING									

CAD LOCATION
UKEH_CATDRW-131080

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